

## W12322 Double Wide All Ball Rack Assembly Instructions

### Contents:

- 18 – 39-1/2" Steel Rods
- 36 – Plastic End Fittings
- 36 - Bolts
- 2 – Steel cart sides
- 4 – Wheels



1. Flip a cart side upside down, so that the tubes where the wheels will be installed are facing up. Each side has a series of 18 holes by which the support rods will be attached. One side of the holes are dimpled or have a depression so that the head of the bolts will sit flush with the tubing. The dimples will be on the outside of the cart and the rods will be attached on the inside (not dimpled side).
2. Insert a screw through a hole in a side, slide a plastic end fitting over the bolt such that the rounded side is flush with the tubing and the flat side is toward the inside of the cart.
3. Position a rod at the end of the bolt and loosely tighten the bolt while holding the rod stationary.
4. Repeat for the other 17 rods.
5. Flip the second side upside down at the open end of the 18 rods. Making sure the dimpled side of the holes is again facing out, slide a bolt through a hole, place a plastic fitting over the bolt and insert the bolt into the corresponding rod. Then loosely tighten the bolt.
6. Repeat step 5 for the 17 other rods.
7. Fully tighten all bolts.
8. Insert the wheels into the 4 open post on the cart sides. Tap with hand or
9. rubber mallet until the base of the wheel caster is in contact with the post. If you cannot get them all the way in, insert enough of the post so that the wheels don't fall out. Flip the cart over and gently drop onto the wheels until they work their way fully into position.

