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**We are better-best manufacturer servicing the retail, institutional, e-commerce, and premium sales.**

**We off in-house R&D, design, production capabilities, and drop ship facilities.**

**We have the ability to operate as a direct overseas importer in the southeast Asian market.**

**We are fully prepared to handle your needs in today's global market.**

**#ParkandSunVolleyball**

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## **Tournament 4000 Series Assembly Instructions**



**4000-T**  
**(2 Piece pole)**

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#### Tournament T-4000 Set includes:

- Telescopic aluminum poles with eyebolts (3-1/2" diameter top section / 4" diameter bottom)
- 39" x 32' steel cable volleyball net with side dowels
- 4 - Net webbing straps
- Lever ratchet with 2 carabiners
- 4 - 6" Eye Bolt with wing nuts
- 4 - Swivels with S-Hook
- 1 - carabiner
- BC-WEB-A sand/grass adjustable boundary (30'x60' and 8m x 16m court dimensions)
- Equipment storage bag for net and accessories

Inner | Outer Pole

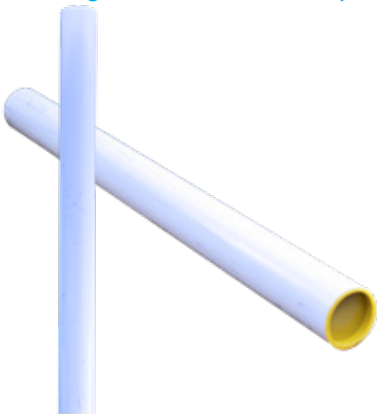
#### Tournament 4000 Set includes:

- 4"x12'6" aluminum poles with eyebolts
- 39"x32' steel cable volleyball net with side dowels
- 4 - Net webbing straps
- Lever ratchet with 2 carabiners
- 4 - Swivels with S-Hook
- 1 - carabiner
- BC-WEB-A sand/grass adjustable boundary (30'x60' court dimensions)
- Equipment storage bag for net and accessories



#### Options:

4' PVC ground sleeve with cap



#### Safety Standards

\*Gloves and protective eye wear are recommended.

\*Adult assembly required

#### Pole Installation

- Poles must be positioned at 36' apart at center (diagram 1a).
- Surface hole diameter must be a minimum of 10" (diagram 1b) and 4' - 4'6" deep (diagram 1c). Top eyebolt pole setting must be 8'2" above Surface. This will determine the hole depth that is needed.

- \* PVC Sleeve option (diagram 1d) – Close off sleeve bottom, with heavy duty tape or plastic bag to prevent concrete from entering the sleeve when filling the hole with concrete.

- Center the pole or sleeve at 90 degrees prior to adding concrete. Refer to concrete curing specifications and support pole or sleeve during the set up process.

#### Pole Height Adjustment

7'6" and 8'2"

#### Net attachment

- At one end, attach a swivel to the poles eyebolt with the S-Hook. Feed the net's cable down the swivel on the top, repeat for the bottom (diagram 2a). Connect the top and bottom loops with a carabiner (diagram 2b).
- Attach the swivels on the opposite pole and feed the cable down the swivel and connect with one lever ratchet carabiner to hold in place (diagram 2c). Attach the swivel and feed the lower cable up and through the swivel eye bolt and connect to the remaining lever ratchet carabiner.
- Tighten lever ratchet to tension net.  
Note: if cables are too short make adjustments on fixed cable connection end by adding a cable or chain
- Net removal or adjustment. Carefully release lever ratchet lock and slowly loosen.

The lever ratchet will tighten both the upper and lower cables evenly. Do not over tighten the cables as it may damage your equipment.

Attach webbing straps to the net sides and pole to adjust the net tension evenly over the poles (diagram 2d).

